

Quality Policy	Process	Functional Object	UOM	Target
As a Team we are committed to improve the effectiveness of QMS to achieve total customer satisfaction through supply of defect free components & on time delivery.	A) Customer Related process	1. To meet customer schedule	%	95 %
	B) Production Process	1. To reduce in house rejection	PPM	350PPM
		2. To increase the productivity	%	By 10% of existing
	C) Inspection Process	1. To supply defect free components to customers	Nos	0
		2. To reduce supplier end rejections (Foundry +Machining)	%	0%
	D) Purchase Process	1. Control on Supplier rejection Casting Suppliers	%	5 %
	E) Maintenance Process	1. To carry out Preventive maintenance to minimize Break-down	Hrs	4 hrs
	F) Store Process	1. To avoid production loss due to non-availability of raw materials	%	0 %
	G) Management Process	1. To ensure the up gradation of the skills of the personnel.	Nos	2 Persons